

# IB204

## WARNING:

### Read Entire Bulletin Prior to Attempting to Remove the Transaxle Assembly.

This application uses a Pull Type clutch with a Quick Connect, Quick Disconnect (QC/QD) release bearing system. The proper disassembly technique must be used to remove the transaxle and prevent damage to the release fork, transaxle, and engine or clutch cover.

1. Remove the slave cylinder from the transmission or transaxle.
2. Locate the access hole for releasing the QC/QD.
3. Pull the release fork towards the slave cylinder, this pushes the bearing into the clutch cover bearing retainer, see Fig. 1.
4. Insert a long blade straight screwdriver between the bearing housing and the bearing retainer, see Fig. 2.
5. Turn the screw driver 90°. **DO NOT USE EXCESSIVE FORCE!** When done properly, the bearing will pop out of the bearing retainer. If one side of the bearing starts to come out of the retainer, it may be helpful to carefully rotate the engine 180° reinsert the screwdriver and twist.
6. For installation, do not install the bearing on the clutch cover, the bearing is installed on the transmission or transaxle and after installation, the fork is used to snap the bearing into place.



Fig. 1



Fig. 2

PLEASE REFER TO FACTORY SERVICE MANUALS FOR DETAILED APPLICATION SPECIFIC PROCEDURES.

This bulletin is to assist in the safe and effective servicing of this application. Transmissions, transaxles and transfer cases are heavy and their safe removal and replacement requires the use of proper tools, equipment and procedures to prevent injury and damage. Always read and follow instruction bulletins and factory service manuals for detailed clutch servicing procedures.

Bulletins and any additional information:

[www.clutchtechsupport.com](http://www.clutchtechsupport.com)