



Limited Warranty:

Blackwater Engines (BWE) will replace free of charge any product supplied by BWE that is **defective in design, material or workmanship** for the period of 365 days from the date of purchase by the AutoZone customer.

If a part fails during the warranty period shown on your receipt, contact the vendor to receive a warranty/return claim number, after you have acquired the claim number bring the part to any AutoZone store and you will receive a replacement or refund. Warranty excludes damage caused by misuse, abuse, other faulty parts, improper installation or off-road, commercial or marine use. Warranties on replacement parts cover the unused portion of the original warranty or 90 days, whichever is longer. Warranties expire when you sell your vehicle.

Term:

The Warranty term begins on date of installation or 10 days after the original purchase date whichever is earlier.

Long Blocks: This warranty shall exist for 12 months and has no mileage cap. The Warranty for the first 12 months will cover the long block only. The warranty for bolt on parts supplied by BWE will be 6 months, keep in mind that some parts may carry a longer warranty by the manufacturer, for those cases contact the manufacturer. Parts and labor warranty covers up to \$70hr with a \$500 labor cap on approved claims. ATTENTION warranty is void if the heat tab(s) is melted, removed or tampered with.

Marine: Engines cataloged as Marine Engines are specifically prepared for this use and carry a warranty term of 12 months with parts and labor warranty covers up to \$70hr with a \$500 labor cap on approved claims. ATTENTION warranty is void if the heat tab(s) is melted, removed or tampered with.

Farm, Lift Truck and Industrial: This warranty shall exist for 12 months with unlimited hours. Parts and labor warranty covers up to \$70hr with a \$500 labor cap on approved claims. ATTENTION warranty is void if the heat tab(s) is melted, removed or tampered with.

Product Replaced Under Warranty:

Product replaced under warranty carries the remainder of the original product's warranty term or 90 days, whichever is longer. Warranties expire when you sell your vehicle.

Limitations:

This warranty applies to products originally supplied by BWE. This warranty does not apply to or include any of the following:

- A) Problems caused by parts that are not BWE parts.
- B) Damaged bearings because of Overheating, Lack of Lubrication, Fuel Wash or Contamination.
- C) Damage resulting from Over Fueling or Over Boosting. Including but not limited to melted or broken piston, broken piston rings, damaged cylinder heads, leaking head gaskets, etc. For more information regarding pre-ignition and detonation please contact our Customer Service Department at 877.421.4317.
- D) Repair or replacement required as a result of any accident or misuse.
- E) Repair or replacement of any accessory or service item, including specifically but not limited to: all components of the cooling, fuel, electrical, exhaust and ignition systems in addition to all belts, hoses, sensors, switches and filters.
- F) Any product used for competition, racing or related purposes.
- G) Any product to which a device or accessory not conforming to original manufacturer's specifications has been installed.
- H) Damage as a result of electrolysis, including but not limited to, deterioration of engine components as a result of excessive electrical current.
- I) Improperly maintained coolant, and/or any product on which periodic maintenance services required by the original manufacturer have not been performed.
- J) Crankshaft Thrust Surface worn due to excessive forward pressure placed on the rear of the crankshaft.
- K) Damage resulting from improper repair(s) or attempted repair(s) by any service technician.
- L) Parts which are scored or broken because an engine was operated with insufficient or contaminated lubricating oil or an incorrect grade of lubricating oil check and refill when necessary and change at recommended intervals.

bearing damage may occur if oil level is not properly maintained.

M) Damage or wear to parts caused by dirt which entered the engine because of improper air cleaner maintenance, re-assembly or use of a non-original air cleaner element or cartridge. At recommended intervals, clean and/or replace the filter as stated in the Operator's Manual.

N) Engine or equipment parts broken by excessive vibration caused by a loose engine mounting, improper attachment of equipment to engine crankshaft or other abuse in operation.

O) Lack of routine tune-up or adjustment of the fuel supply system.

P) Products used in manner that violates the terms of the BWE Limited Warranty or is used for purposes other than their original intended use.

Limited Liability:

BWE's liability under this warranty is limited solely to the repair or replacement of defective product. BWE shall not be liable for any incidental, special, consequential or exemplary damages, including but not limited to rental cars, towing fees or for any service not expressly provided herein, relating to or arising from the BWE product.

Labor Payments:

BWE authorized repairs will be compensated at a rate not to exceed 100% of the Chilton's Labor Guide published applicable flat-rate schedule. Hourly rates for all authorized labor claims will be paid in accordance with the original installation rate not to exceed \$70.00 per flat-rate hour for licensed repair facilities only and with a maximum payment eligibility of \$500 per claim except as otherwise noted. There is no labor provision for unlicensed mechanics or do-it-yourself repairs.

TUNERS OF ANY KIND WILL AUTOMATICALLY VOID THIS LIMITED WARRANTY

Additional Owner/Installer/User Obligations:

The **Owner** must complete and return a copy of the provided Warranty Activation Form within thirty (30) days of receiving their long block. **Owner** must retain a copy of all pertinent documents related to the engine purchase and warranty. The obligations assumed under this warranty are in lieu of all expressed or implied guarantees. As the **Owner**, you are responsible for the return of your engine core in the container it was received and all necessary parts as outlined. The core must be assembled and complete. All cores must be returned within thirty (30) days of receipt. Your warranty terms may be subject to review if core return terms have not been met. BWE will not charge **Installers** for cores which are not promptly or properly returned. It is solely the responsibility of the **Owner** to return the engine core within thirty (30) days. It is the **installer** responsibility to ensure all engine accessories and controls are in proper working condition. **Installer** must prime the oil system by using an air over hydraulic (pump) or similar. Using the starter to prime your oil system will immediately void all warranties. See the BWE long block installation instructions. **Installer** must clean and test the fuel injectors at an **AUTHORIZED FUEL INJECTION SHOP**. Replace the oil cooler and all associated lines with the block. Replace the air compressor if applicable. Reset the computer system and scan to verify proper operation. Bleed air from the cooling system on a closed system with an evacuation system. Clean the intake system and other internal parts installed on the engine.

Break-in Procedures:

Your BWE remanufactured engine requires special care during its initial "break-in" period. All new and remanufactured engines are subject to multiple break-in periods. Engine oil and oil filter must be changed within 25 miles of initial installation and startup, then again after 500 miles. Failure to complete scheduled break-in maintenance will void your warranty. To ensure your engines long life expectancy and proper engine performance, please follow these procedures during the first 500 miles of operation.

- Do not drive for long periods at any single speed, always vary your speed DO NOT IDLE your engine for long period of time.
- Check the engine oil and coolant levels daily.
- Follow all the proper break-in procedures, some small metal particle maybe found in the oil during the initial break-in procedures, this is normal.

Dispute:

Any dispute arising under or in connection with the agreement or related to any matter which is the subject of the agreement shall be subject to the exclusive jurisdiction of the General District Court for the City of Virginia Beach or the Circuit Court for the City of Virginia Beach. This Agreement shall be construed and governed in accordance

with the laws of the Commonwealth of Virginia. Buyer agrees to pay all attorney fees incurred by BWE in connection with any dispute arising under this contract.

For any inquires please contact us using one of the following methods:

Toll Free: 1.877.421.4317

Fax: 1.757.855.5336

Email: warranty@blackwaterengines.com

Website: <https://www.blackwaterengines.com>



WARRANTY ACTIVATION FORM

The purchaser and installer information must be completed to activate the long block warranty. This information must be returned to Blackwater Engines Inc. within **THIRTY (30) days** of purchase to ensure validation of warranty. Failure to do so may void any warranty from Blackwater Engines. Warranty information can be returned to P.O. BOX 8888 Virginia Beach, VA 23450 Faxed to 757-855-5336 or emailed to Warranty@Blackwaterengines.com.

TO BE FILLED OUT BY PURCHASER

Blackwater Engines BWE # _____
Owner Name: _____
Street Address: _____
City/State/Zip: _____
Phone Number (including area code): _____

TO BE FILLED OUT BY THE INSTALLER

Installer Name: _____
Street Address: _____
City/State/Zip: _____
Phone Number (including area code): _____
VIN# _____ ODOMETER _____
YEAR _____ MAKE _____
MODEL _____ ENGINE LITER (5.9, 7.3, 6.6, ETC.) _____
INSTALLATION DATE _____

I HAVE READ, UNDERSTAND, AND AGREE TO ALL INFORMATION AND CONDITIONS WITH REGARD TO THIS INSTALLATION SHEET PAGES 1 AND 2 AND THE BLACKWATER ENGINES WARRANTY PAGES 1 THROUGH 6.

SIGNATURE

DATE

PRINTED NAME